

# dauid's **ISOPON**

## P38

### Polyester Filler

#### Description

**ISOPON P38** polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP. **ISOPON P38** has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.

#### Surface preparation and instructions for use

**ISOPON P38** polyester filler can be used on the following surfaces:-

- Bare steel – degrease and abrade with P80 paper.
- Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 paper.

#### Mixing ratio

100 parts by weight **ISOPON P38** polyester filler  
2 parts by weight **ISOPON** hardener for polyester fillers.

The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting.

#### Pot life

Once mixed, 4-5 mins. at 20°C with 2% hardener.

#### Tools

Mixing board, filler knife, plastic or rubber spatula.

#### Drying time

Sandable after 20 mins.at 20°C.

#### Over-painting

**ISOPON P38** polyester filler can be over-painted with most paint systems.

#### Product codes

STK/38	-	small tube kit 60ml
LTK/38	-	large tube kit 120ml
BLIS/38	-	blister pack 100ml
P38/S	-	tin 250ml
P38/1	-	tin 600ml
P38/2	-	tin 1.2L
P38/4	-	tin 2.25L
P38/L	-	tin 3.5L