

ISOPON
REPAIR

ALLOY WHEEL FILLER

ISOPON Alloy Wheel Filler is a durable easy to use filler that's been specially formulated to repair scratches and scuffs in most types of alloy wheels. The pre-measured sachets make mixing simple and it's strengthened with real aluminium to give a tough, smooth repair that's ready to prime. Just follow the simple instructions in this guide for a quick and easy repair.

How much will this repair?

Contains 4 sachets of filler sufficient to repair a set of 5 x 20" wheels.



Visit www.isopon.co.uk for a step-by-step video demo showing you how easy it is to achieve a perfect repair every time.

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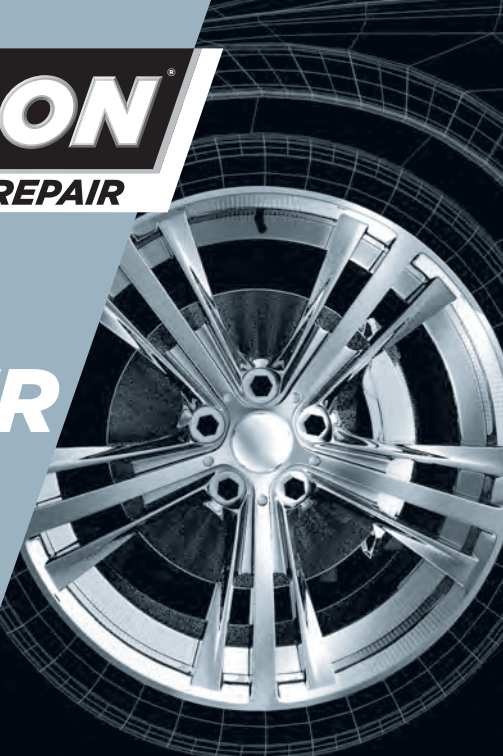
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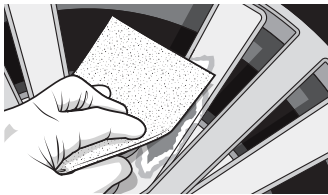
ALLOY WHEEL FILLER

**STEP-BY-STEP
REPAIR GUIDE**



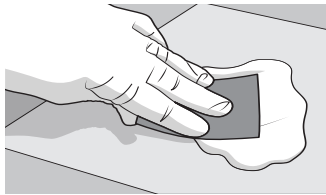
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STEP 1 - PREPARATION



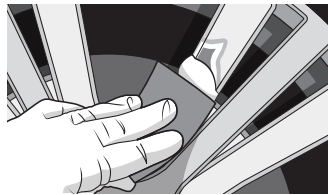
1. Wearing protective gloves, roughen the bare metal or surface approximately 25mm around the damaged area with medium grit sandpaper, wipe away loose particles and remove any grease. The area should now be clean, dry and free from loose paint, rust, dirt and grease.

STEP 2 - MIXING



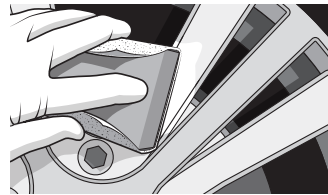
2. Cut open Alloy Wheel Filler sachet. Remove all filler from the sachet onto a clean surface and squeeze out 40mm x 3mm strip of hardener.
3. Using the applicator provided, mix the filler and hardener together until you get a uniform colour. Thorough mixing is important to ensure best results. Apply to repair within 4 minutes of starting to mix.

STEP 3 - APPLICATION



4. Apply the filler in one layer so the final surface is slightly proud of the level required.
5. Allow to dry for 20-30 minutes prior to sanding.

STEP 4 - SANDING



6. Using a file, electric drill (with sanding attachment) or sanding block with medium grit sandpaper, carefully remove excess filler. Carefully shape to the contour of the wheel.
7. For the final finish use a sanding block with very fine grade Wet and Dry paper and plenty of water.
8. The final finish should be perfectly smooth and blend evenly with the surrounding area. Any small dents or depressions should be filled again with a small amount of filler and resanded.

NEXT STEP

YOUR REPAIR IS NOW READY FOR THE NEXT STEP...

9. When the repair is smooth and dry, **ISOPON** Multi-Purpose Primer gives you the ideal base for your topcoat.
10. Once your chosen topcoat is dry, use **ISOPON** Clearcoat for a beautiful protective finish.